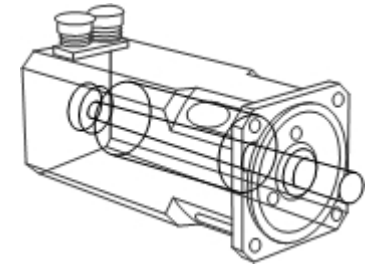


# Quality Servomotor Repairs Ltd



Standard charge <b>£355.00</b>	Machine stub shaft for rotor (large or complex rotor costs vary) <b>£270.00</b>	Map characteristics and fabricate replacement thermal feedback device <b>£50.00</b>
Complex Feedback interfaces and labour <b>£200.00 - £300.00</b>	Straighten shaft <b>£120.00</b>	Replace feedback <b>From £340.00</b>
Minor machining /manual mechanical corrections <b>£40.00</b>	Balance shaft (large/high speed costs vary) <b>£50.00</b>	Unwieldy/ high magnetism motor <b>Additional hours @ £40.00 p.h.</b>
Minor electrical repairs <b>£40.00</b>	Machine bearing housing to fit insert (large housing costs vary) <b>£150.00</b>	Special/oversize bearings/oil seal <b>Varies</b>
Stone oil seal wear using lathe <b>£40.00</b>	Refurbish/repair brake, clean, hand-condition, set gap, build-rebuild to achieve maximum torque <b>From £120.00</b>	Re-tension bearings correctly using machined shims and tensioning washers <b>From £50.00</b>
Install shaft protector <b>£50.00</b>	Cleaning/treatment of stator <b>From £50.00</b>	Replace chassis plug <b>From £85.00</b>
Re-sleeve shaft oil seal journal <b>£120.00</b>	Rewind stator <b>From £600.00</b>	Courier/packing <b>From £30.00</b>

*\*If additional work is necessary (machining, rewinding, brake replacement, feedback, etc), details and photos are provided.*

*Each quote is built from the work and parts needed to effect a repair.*

**Quality Servomotor Repairs Ltd.**

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